



REDEFINING REFRACS

What Is, What Isn't, & What Might Be...



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VP Strategic Business

NCS Multistage





OUTLINE

- Refrac Activity & Challenges
- Refrac Diagnostics
- The IDEAL Refrac
- <u>Hypothesis</u>:
 - New Tools
 - + New Options
 - = New Results?

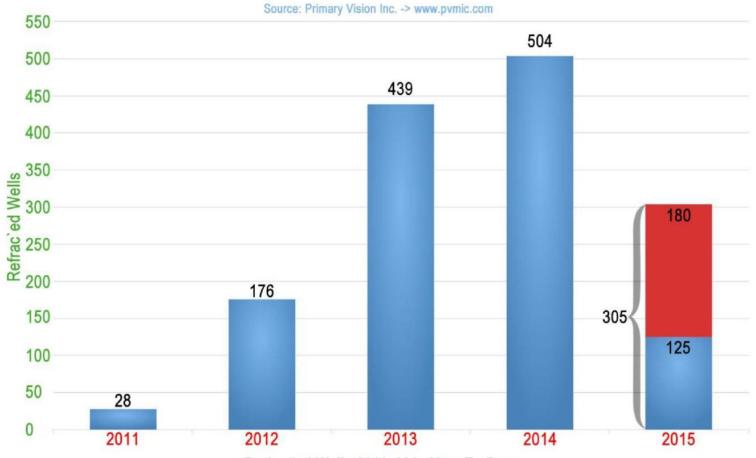


Hydraulic fracturing operations in the Montney Canada. Calfrac Well Services Photo.





REFRACS STILL HAPPEN....



Re-frac'ed Wells 2011–2015 Year To Date

SPE 179166





■ Bakken ■ Barnett ■ Eagle Ford ■ Marcellus ■ Haynesville ■ Other(s) 「Full year

WHERE DO WE REFRAC?

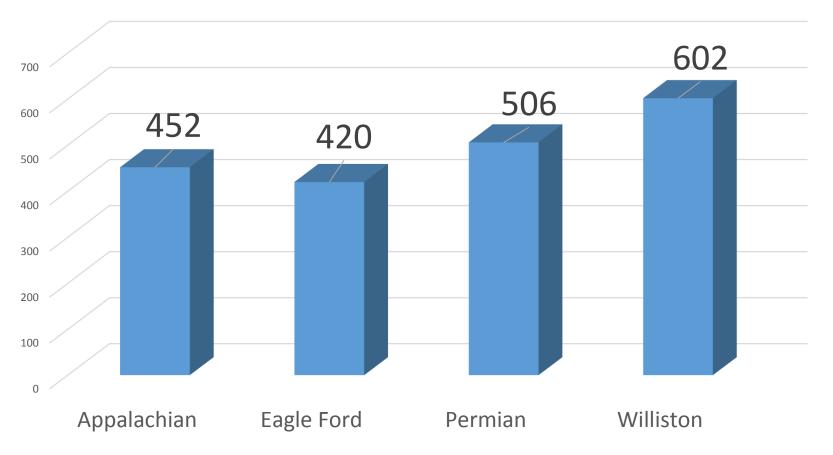
Number of refractured horizontal wells by play, as of August 2015. Source: Rystad Energy NASWellData and Rystad Energy analysis.





DUC's vs. REFRACS

ESTIMATED "DUCS" BY BASIN, YE 2015



Data From Navport Analytics





One Days Headlines, April 2016....

- Breaking: Goodrich Eyes Bankruptcy After Lackluster Offering
- Chaparral Warns of Bankruptcy; \$1.6B in Debt
- Midstates Saddled with \$1.9 Billion in Debt; Heading for Bankruptcy
- Southcross Parent Files Chapter 11 Bankruptcy

- <u>W&T Offshore Credit Line Cut 60%; Heading for</u> <u>Bankruptcy</u>

- Bakken E&P Black Ridge Talks Restructuring Plans

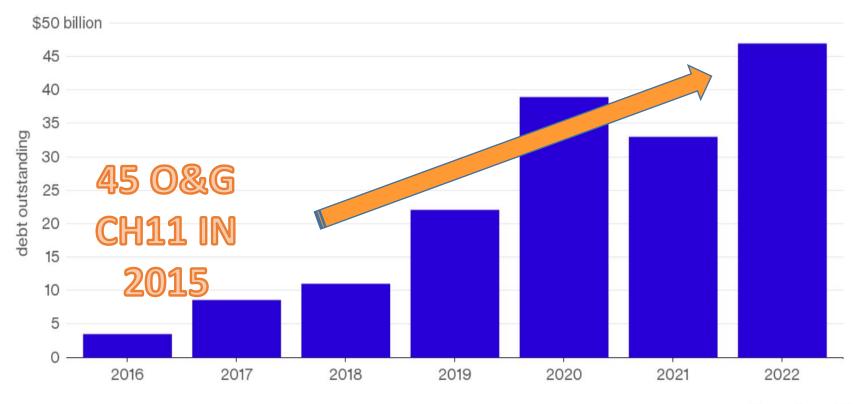




LOWER FOR LOOOONGER ?

Debt Wall

How much U.S. junk-rated energy companies owe over the next seven years



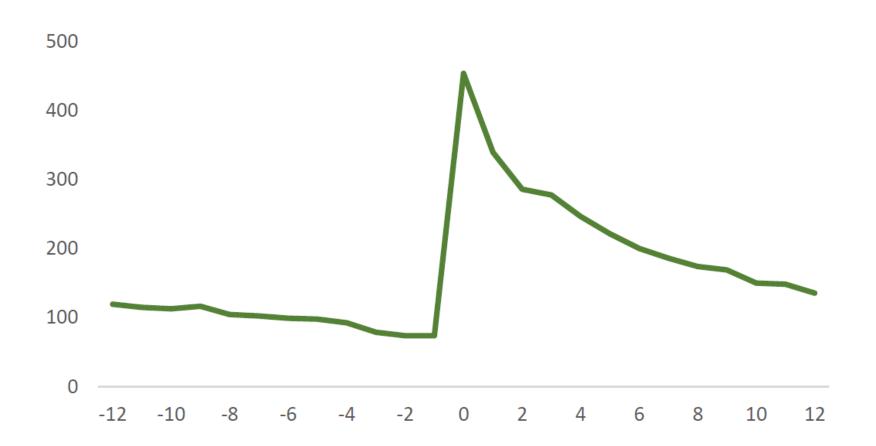
Bloomberg data

Bloomberg 🗊

MULTISTAGE







Average daily production (boe/d) for Bakken wells refracked in 2014 and 2015. Rystad Energy NASWellData and Rystad Energy analysis.





WHY REFRAC?

Refracking older wells definitely increases the recovery of the well, but given³¹ current results, it is more profitable for operators to drill a new well. Recompletion is still an immature recovery technique⁷ but once better results are replicable, refracked wells could provide a large potential for low cost production.

■ \$/boe new well ■ \$/boe refrac

Development cost per boe for Bakken wells compared to refrack wells in each year.

2014

2015

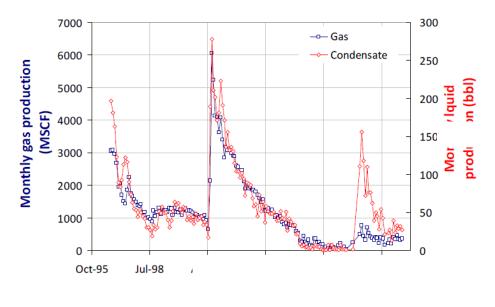
Rystad Energy NASWellData and Rystad Energy analysis.

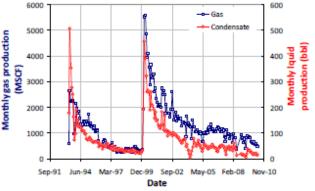
2013



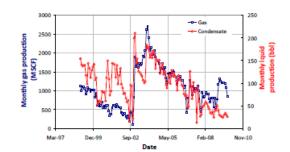


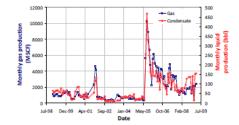
SUCCESSFUL REFRACS





 Increase EUR &/or
 Provide Rate Acceleration





Ref: RPSEA Report M. Sharma





<u>REFRACS CAN</u>

- 1. RESTORE FRACTURE CONDUCTIVITY (Re-Touch "Old" Rock)
- 2. FRAC NEW ROCK
 - ADD FRAC STAGES (Reduce Stage Spacing)
 - Diversion & Reorientation
- APPLY NEW FRAC LEARNINGS (Fluids, Proppants, Chemistry etc)
- 4. PROVIDE FRAC-HIT "PROTECTION"
- 5. PRESERVE CAPITAL





DATA, STUDIES, SUMMARIES & COMMONALITIES

Refracs: Why Do They Work, and Why Do They Fail in 100 **Published Field Studies?** Restimulation of Unconventional Reservoirs: When are Vincent, Mike C., Insight Consulting **Refracs Beneficial?** 134330-MS SPE Conference Paper - 2010 Vincent, Mike C., Insight Consulting Lessons Learned: Refracs from 1980 to Present 136757-MS SPE Conference Paper - 2010 Grieser, Bill, Halliburton Calvin, James, Halliburton A Case History of Refracs in the Oak Hill (Cotton Valley) Dulin, James, formerly Halliburton Field 179152-MS SPE Conference Paper - 2016 Hunter, J.C., Graham Resources Inc. Stress Field Change Due to Reservoir Depletion and Its 14655-MS SPE Conference Paper - 1986 Impact on Refrac Treatment Design and SRV in Unconventional Reservoirs Han, Jiahang, Baker Hughes Hurt, Robert, Baker Hughes Surface Tiltmeter Mapping Shows Hydraulic Fracture Sookprasong, Andy, Baker Hughes Reorientation in the Codell Formation, Wattenberg Field, 178496-MS SPE Conference Paper - 2015 Colorado A Commercial Evaluation of Refracturing Horizontal Shale Wolhart, Stephen Lee, Pinnacle Technologies McIntosh, Gregory Edward, Kerr-McGee Rocky Mountain Corp. Zoll, Michael Bruce, Noble Energy Inc. Weijers, Leen, Pinnacle Technologies Indras, P., Wood Mackenzie Blankenship, C., Wood Mackenzie

174951-MS SPE Conference Paper - 2015



Wells

110034-MS SPE Conference Paper - 2007



EXTENSIVE REFRAC LITERATURE

SPE 134330

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FROM SPF 134330





"The efforts of many researchers have already cast much darkness on the subject, and it is likely that if they continue, we will soon know nothing about it at all."

Mark Twain





SOME "TYPICAL" OBSERVATIONS

- "Initial completions exhibit inconsistent proppant coverage across the perforated interval." – SPE-174979, Leonard, Moore, Woodruff, Senters
- Wells employing (refrac) diversion techniques ... are not consistently contacting new rock. - SPE 174979
- "The biggest challenge in re-stimulating old wells is how to handle the existing perforations." - SPE 174979
- "...the variation in (refrac) outcomes is too wide for refracturing to be adopted on a large scale today." – SPE 174951, Indras, Blankenship
- "... Can we design wells that can be easily isolated and refractured?" – SPE 136757, M. Vincent



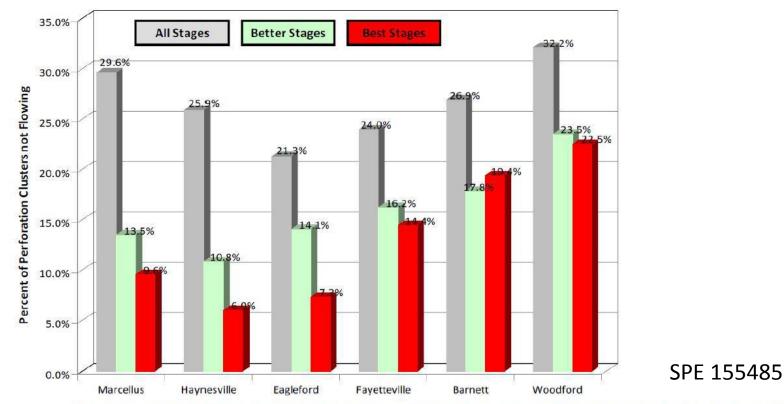


WHAT TO CONSIDER

- WELL CONFIGURATION & HYDRAULIC ISOLATION
 - Balls/Perfs/Ports/Baffles/Plugs
- WELL INTEGRITY
 - Casing Size, Weight, Erosion, Corrosion, Cement Integrity, External Packers, Casing Deformation etc.
- Existing Fractures
 - Conductivity, Location, Dimensions, Inter-well Communication
- Remaining Resource (Recovery Factor)
 - Where Is It & How Do We Target It



PERF CLUSTER PERFORMANCE

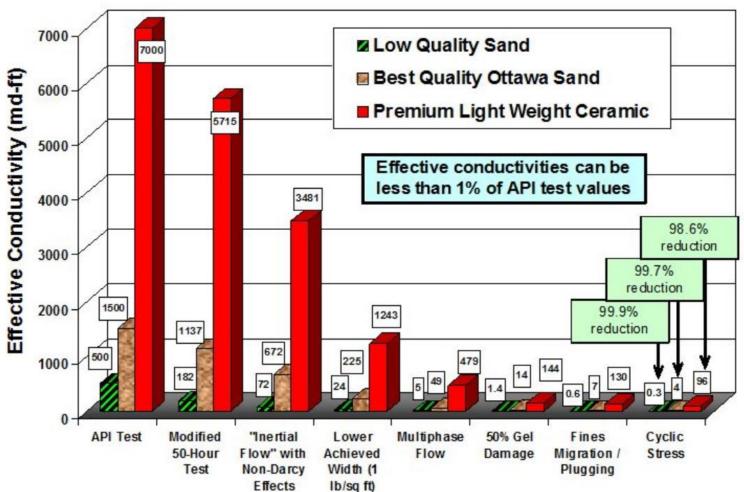


Percentage of all perforation clusters that are not producing. Gray bars include all fracture stages. Green is for stages producing from 110% to 150% above the average rate. The red bars are for stages producing greater than 150% the average rate (Miller et al. 2011).





Realistic Conductivity Reductions

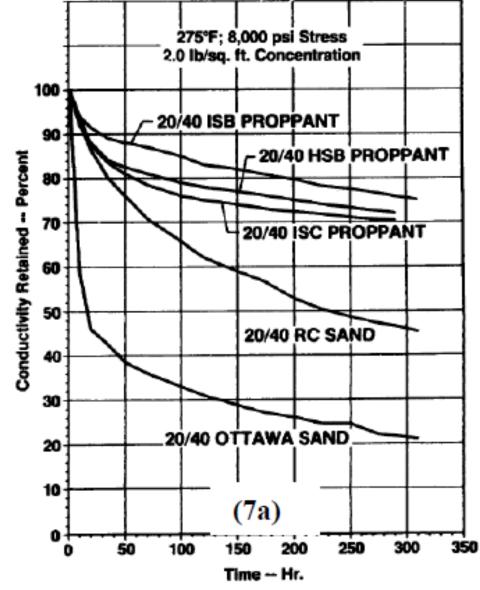


Ref: PredictK & SPE 106301

MULTISTAGE



HOURS, NOT MONTHS



McDaniel 1986





OPPORTUNITIES

..... 40% to 60% of stages produce little or no hydrocarbons, while 30% of the stages represent 80% of a well's entire production. Baker Hughes estimates that ineffective stages have come at an annual cost upward of USD 40 billion.

Trent Jacobs, JPT





Why Refracture

The simple reason to refracture a well is to boost production. But to do that, operators need to pinpoint the problems they seek to remedy and then design the proper refracture treatment.

- Address proppant embedment or rock creep.
- Implement new completion learnings.
- Contact virgin rock by adding perforations, diversion, or reorientation.
- Reorient existing fractures to new areas of the reservoir.
- Replace crushed or low-conductivity proppant.
- Bypass damage caused by salt deposition, scale, or fines plugging.
- Fix stages where proppant was overflushed or flowed back into the wellbore.
- Improve the durability of initial proppant.
- Repressurize an existing well before offset drilling and completions.
- Re-energize natural fractures or rearrange existing proppant pack.
- Deliver production chemicals such as emulsion breakers and scale inhibitors.





Measuring Refrac Performance

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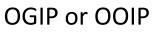
Restore or Improve Apparent Conductivity

Increase Fracture Area

Increase Stimulated Reservoir Volume

 $k_{\rm f} w$

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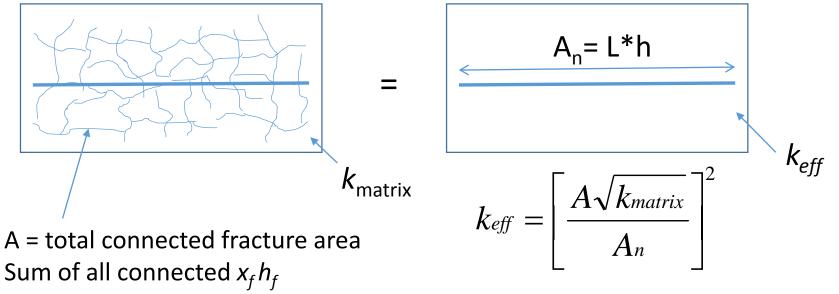






RTA Modelling & The Concept of Effective Permeability

Physical Description Fractured reservoir with matrix permeability Functional Model Unfractured reservoir with equivalent permeability

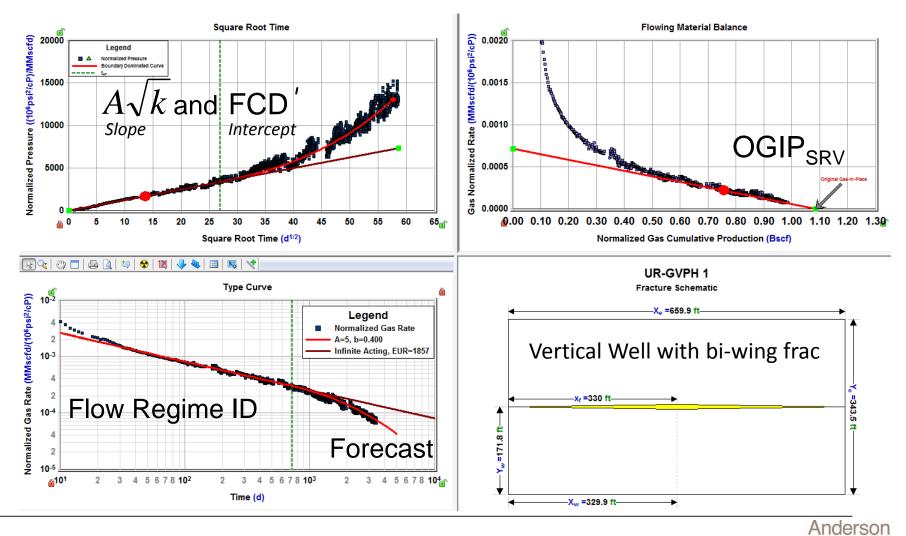








RTA Methodology







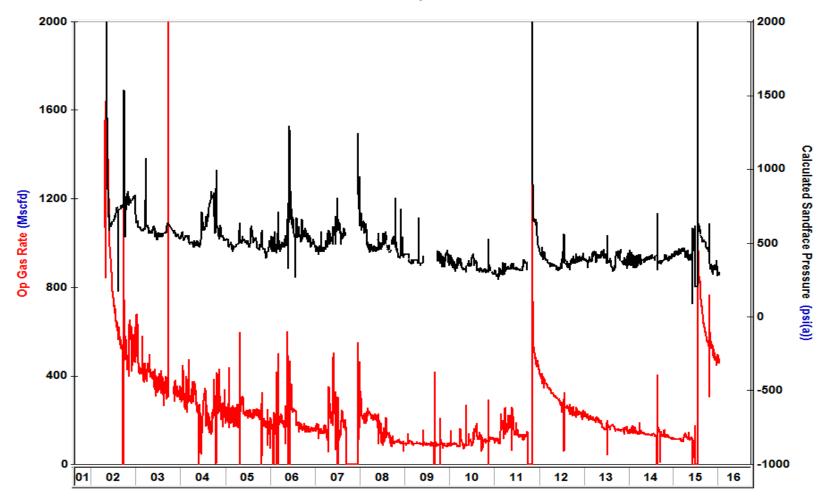
Barnett Well Case Studies

- 1) Vertical Well with 2 Refracs
- 2) Horizontal Well with 1 Refrac





Barnett Field Example 1 – Vertical Well

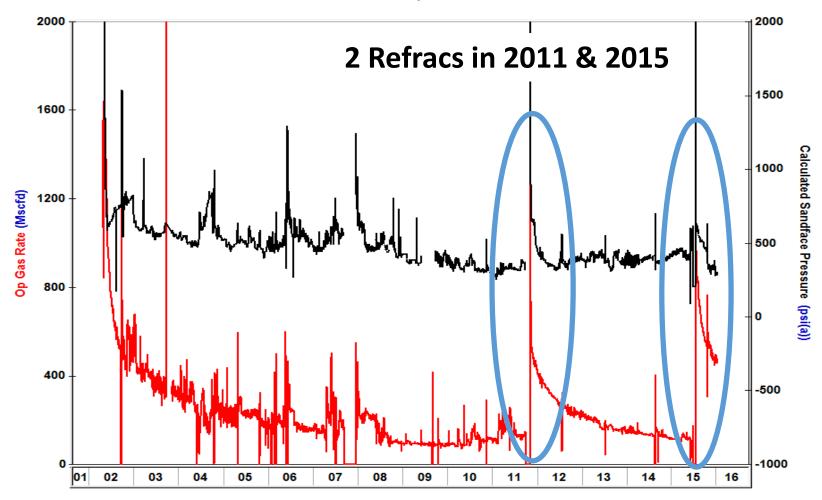








Barnett Field Example 1 – Vertical Well

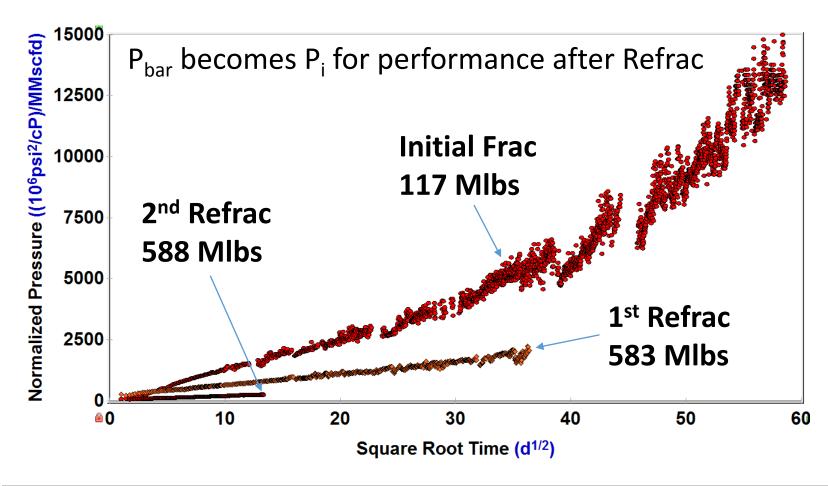








Ex. 1 - Reinitializing with Sqrt Time Plot

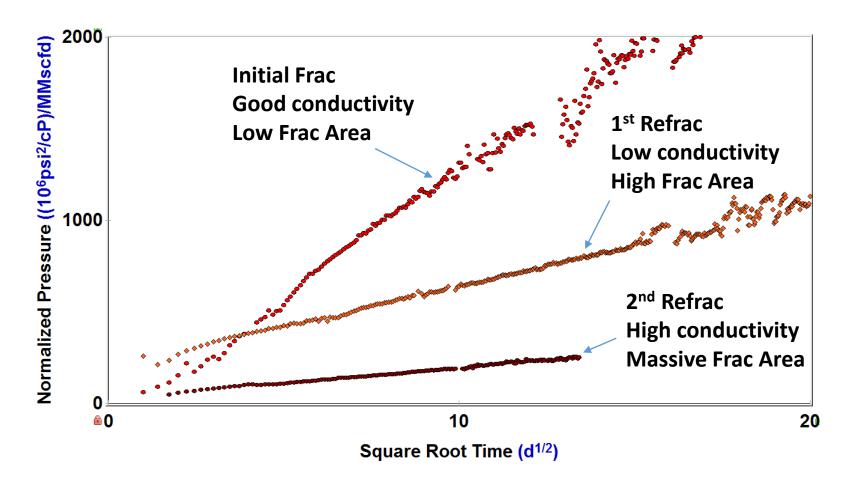








Ex. 1 - Reinitializing with Sqrt Time Plot

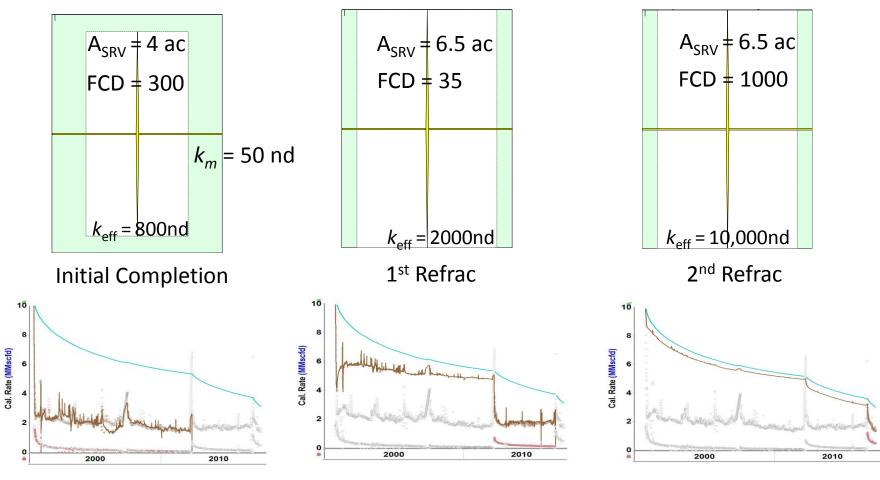








Example 1 – Performance Modeling



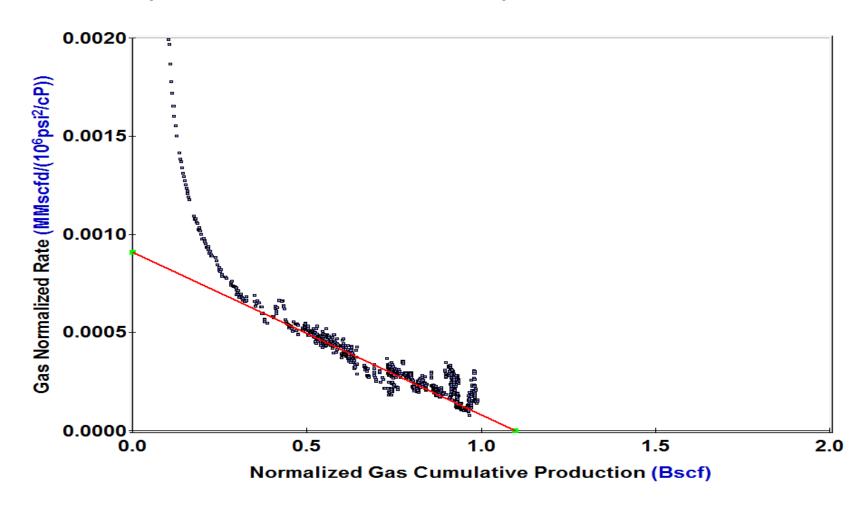
History matching bottomhole flowing pressure







Example 1 - FMB Analysis

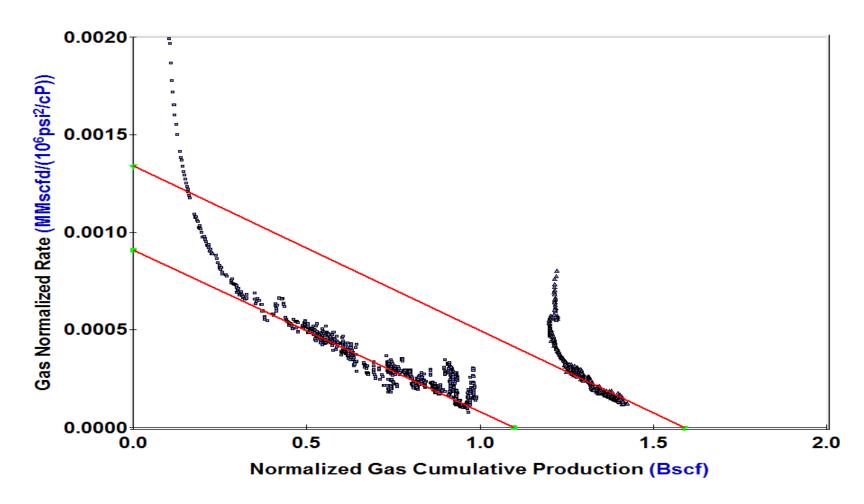








Example 1 - FMB Analysis

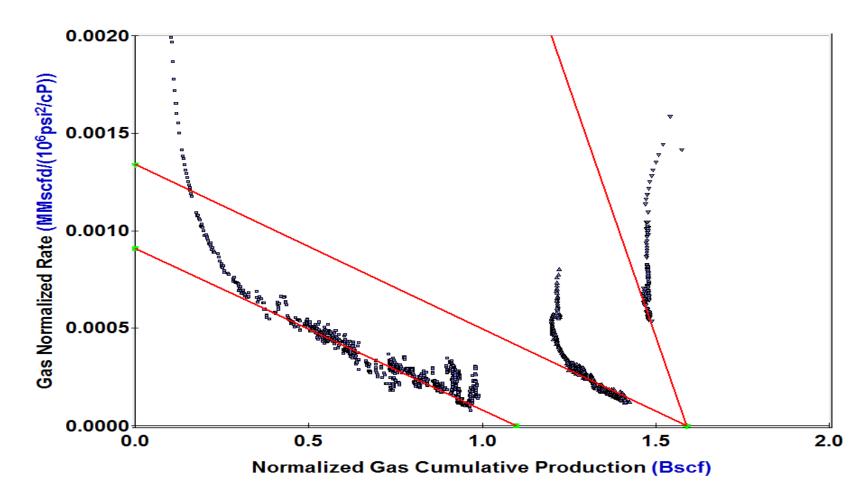




MULTISTAGE



Example 1 - FMB Analysis

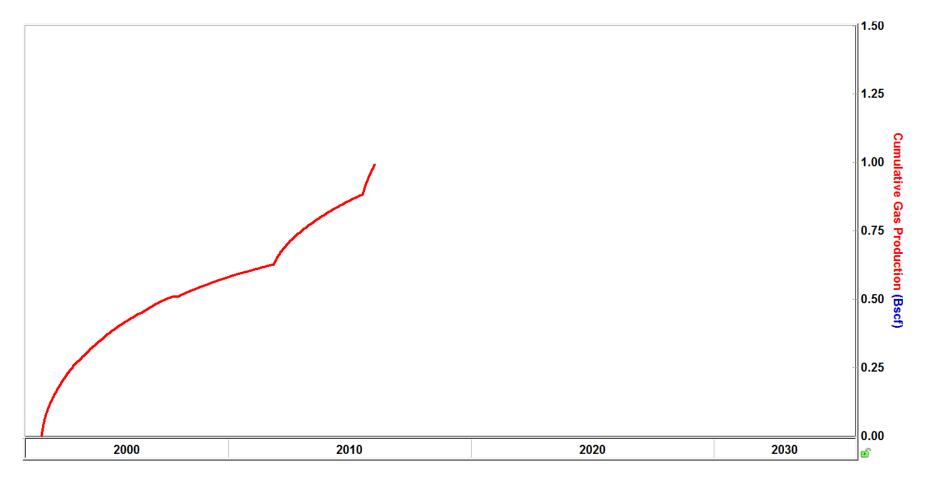








Example 1 - Cum vs. Time (Forecasting)

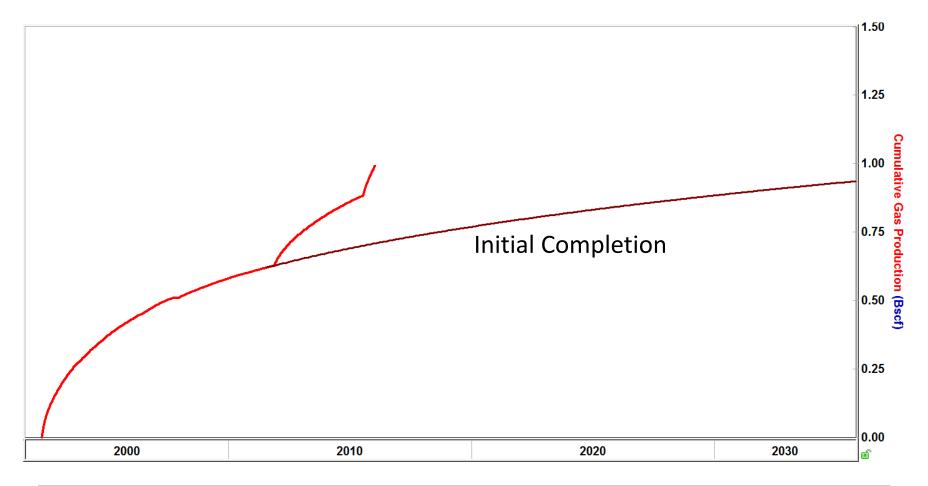








Example 1 - Cum vs. Time (Forecasting)

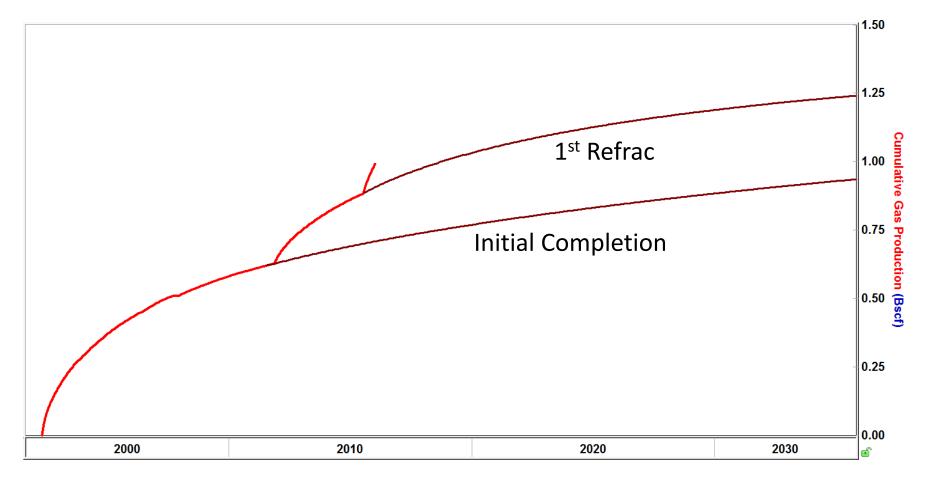








Example 1 - Cum vs. Time (Forecasting)

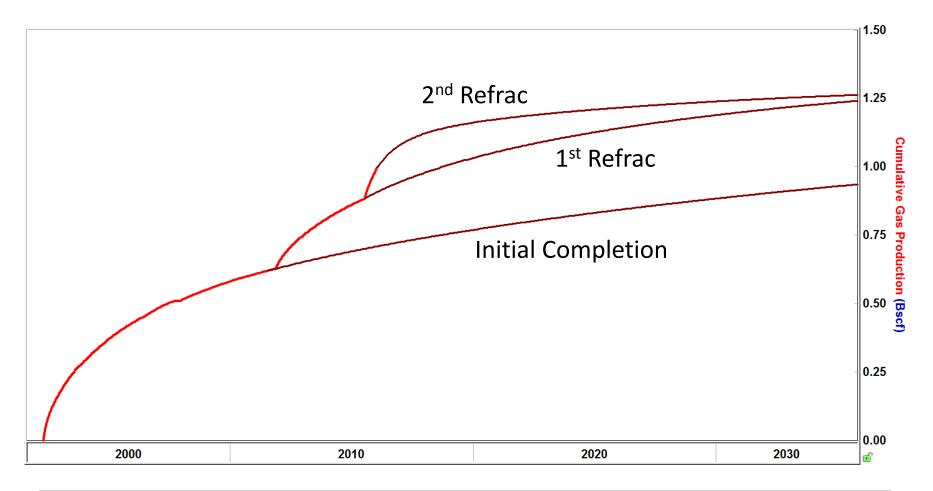








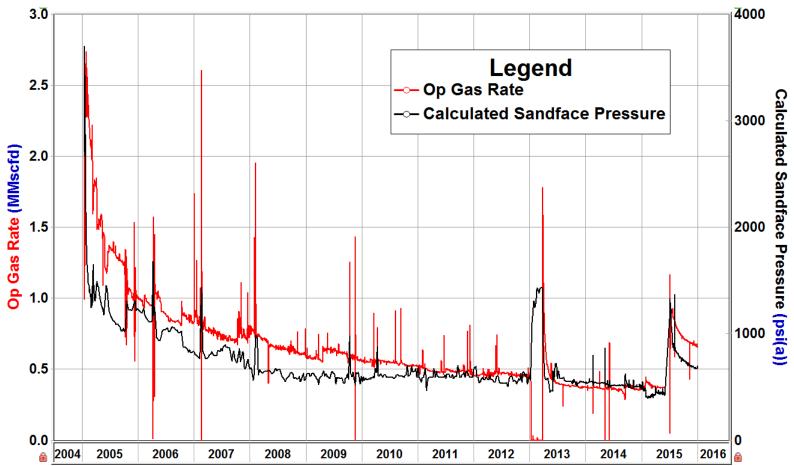
Example 1 - Cum vs. Time (Forecasting)







Barnett Field Example 2 – Horizontal Well

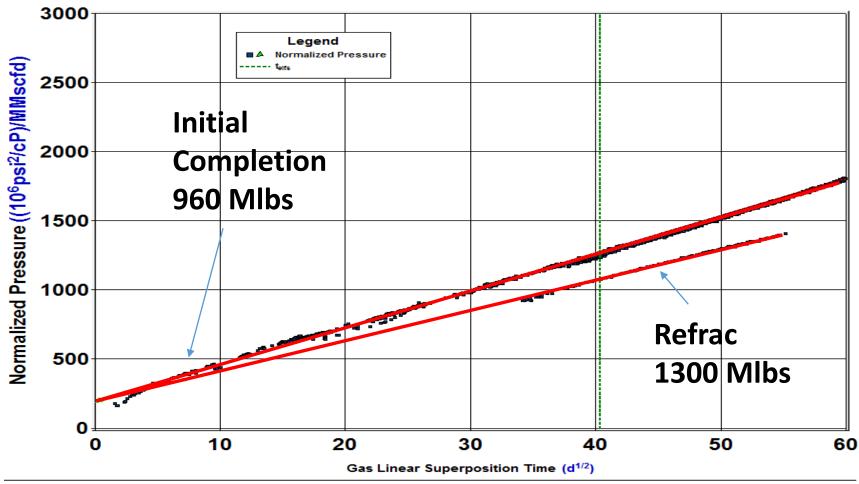








Ex. 2 – Linear Superposition Time Analysis

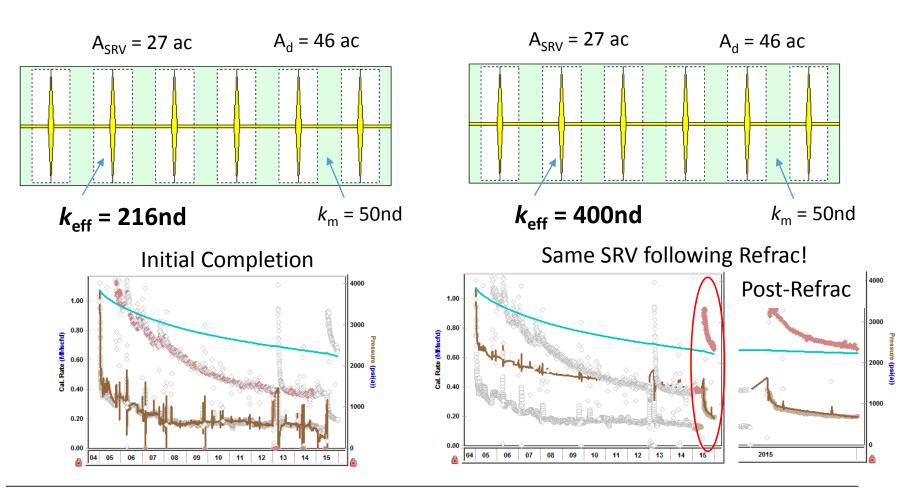








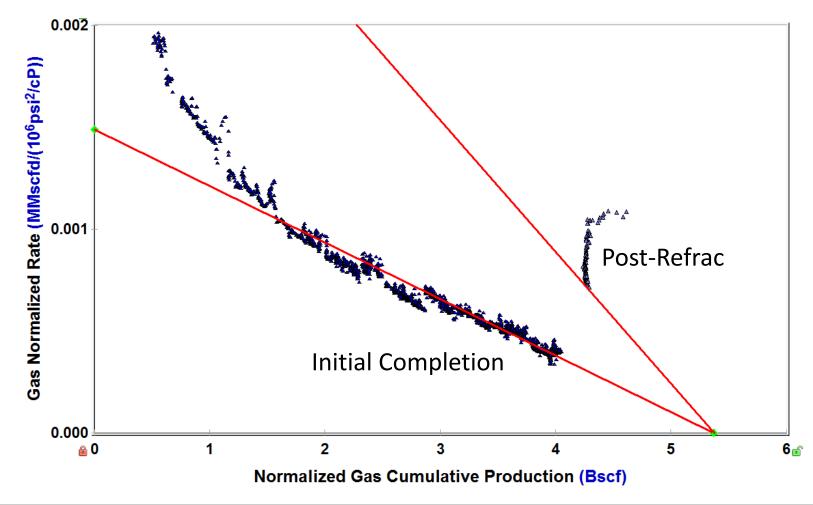
Example 2 – Performance Modeling







Example 2 - FMB Analysis









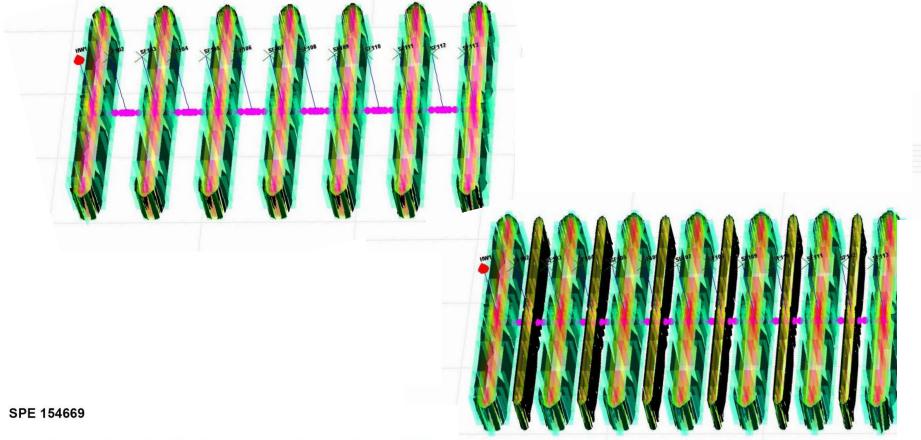
MUCH NEEDED ANSWERS

- While production data analysis cannot tell us the specifics of fracture geometry, it <u>can</u> tell us if a refrac has accomplished the following:
 - 1- Increased SRV
 - 2- Increased fracture area (*effective permeability*) within SRV
 - 3- Changed fracture conductivity





The Goal; Frac Placement Control



Barnett Shale Horizontal Restimulations: A Case Study of 13 Wells Mark Craig, SPE, and Steve Wendte, SPE, Devon Energy Corp; Jim Buchwalter, SPE, Gemini Solutions



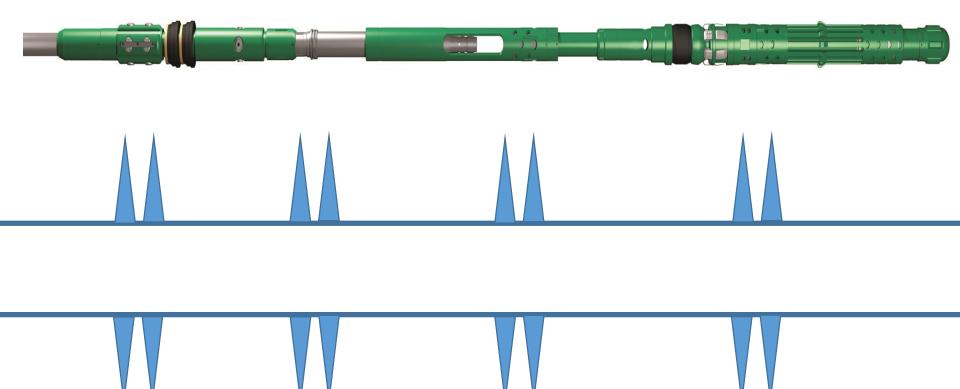


Mechanical ReFrac Systems





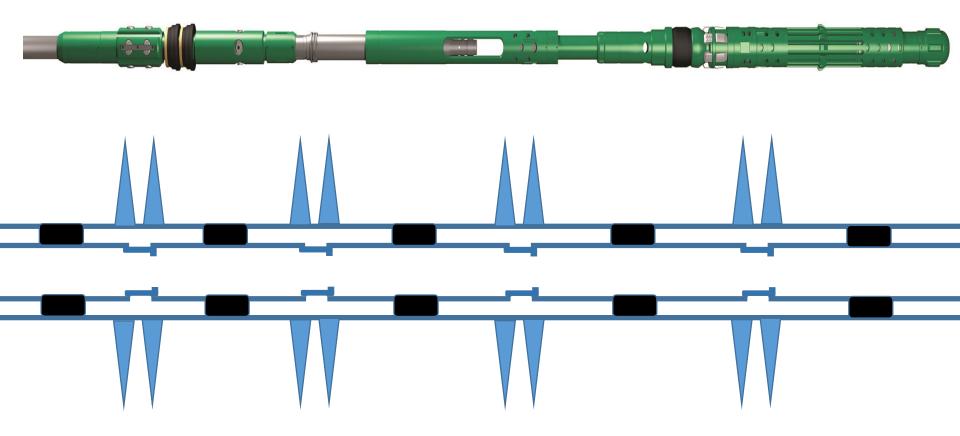
Mechanical ReFrac Systems







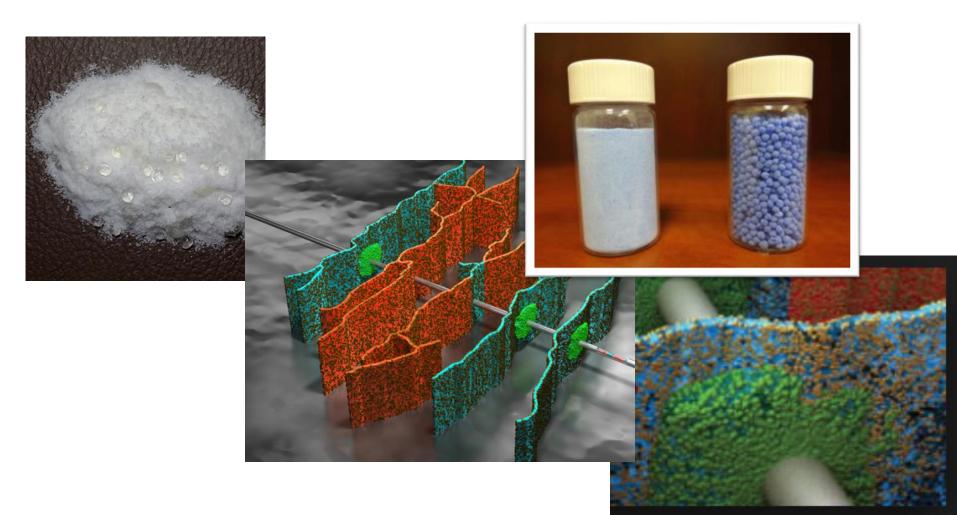
Mechanical ReFrac Systems







DEFAULT TO DIVERSION







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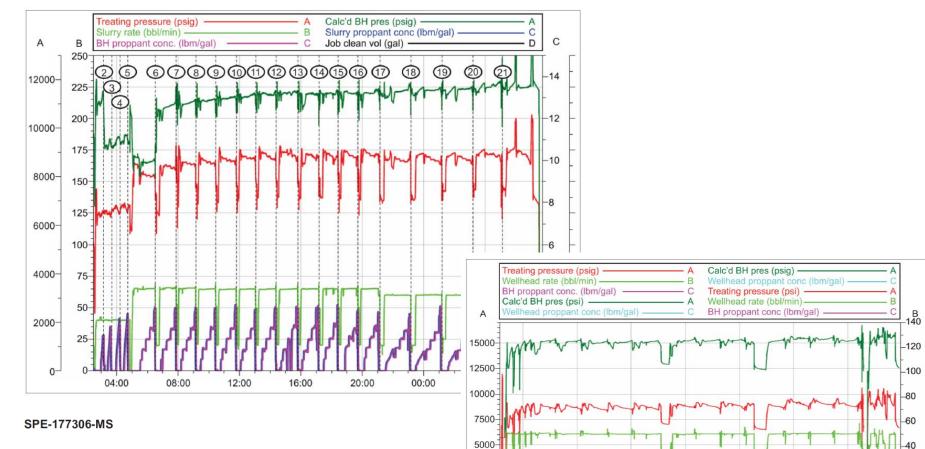
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CONTROL OF FRAC PLACEMENT?



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Refracturing Design for Underperforming Unconventional Horizontal Reservoirs

J. T. Krenger, J. Fraser, and A. J. Gibson, Devon Energy; A. Whitsett, J. Melcher, and S. Persac, Halliburton





- FLUID & PROPPANT PLACEMENT CONTROL
- REDUCED RISK OF WELL BASHING
- REFRAC EXISTING STAGES
- CAPACITY TO ADD NEW STAGES
- MULTIPLE REFRACS OVER WELL LIFE
- LOWEST OPERATIONAL RISK
- PRODUCTION MANAGEMENT
- MAXIMUM SRV





- FLUID & PROPPANT PLACEMENT CONTROL
 PINPOINT
- REDUCED RISK OF WELL BASHING
- REFRAC EXISTING STAGES
- CAPACITY TO ADD NEW STAGES
- MULTIPLE REFRACS OVER WELL LIFE
- LOWEST OPERATIONAL RISK
- PRODUCTION MANAGEMENT
- MAXIMUM SRV





- FLUID & PROPPANT PLACEMENT CONTROL
 PINPOINT
- REDUCED RISK OF WELL BASHING
 DISCRETE STAGES
- REFRAC EXISTING STAGES
- CAPACITY TO ADD NEW STAGES
- MULTIPLE REFRACS OVER WELL LIFE
- LOWEST OPERATIONAL RISK
- PRODUCTION MANAGEMENT
- MAXIMUM SRV





- FLUID & PROPPANT PLACEMENT CONTROL PINPOINT
- REDUCED RISK OF WELL BASHING
 DISCRETE STAGES
- REFRAC EXISTING STAGES
 <u>RELIABLE STAGE ISOLATION</u>
- CAPACITY TO ADD NEW STAGES
- MULTIPLE REFRACS OVER WELL LIFE
- LOWEST OPERATIONAL RISK
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- MULTIPLE REFRACS OVER WELL LIFE FULL ID RETAINED
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 FRAC DESIGN OPTIMIZATION





START WITH THE END IN MIND:





START WITH THE END IN MIND: <u>RE-CLOSABLE FRAC SLEEVES</u>





START WITH THE END IN MIND: <u>RE-CLOSABLE FRAC SLEEVES</u>

- MEETS ALL "IDEAL" CRITERION
- NEEDS FIELD TRIALS IN REFRAC APPLICATIONS
- A POTENTIAL STEP-CHANGE IMPROVEMENT
 - Proppant Distribution
 - Refrac Capabilities





TO DATE: ONE WELL ONLY...

- 1. SLEEVES OPENED & ACIDIZED (Individually)
- 2. PRODUCED FOR SEVERAL WEEKS
- 3. SLEEVES CLOSED
- 4. SLEEVES FRACTURED INDIVIDUALLY
- 5. WELL PLACED ON PRODUCTION





- FLUID & PROPPANT PLACEMENT CONTROL <u>PINPOINT</u>
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- <u>REFRAC EXISTING STAGES RELIABLE STAGE ISOLATION</u>
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FRAC DESIGN OPTIMIZATION

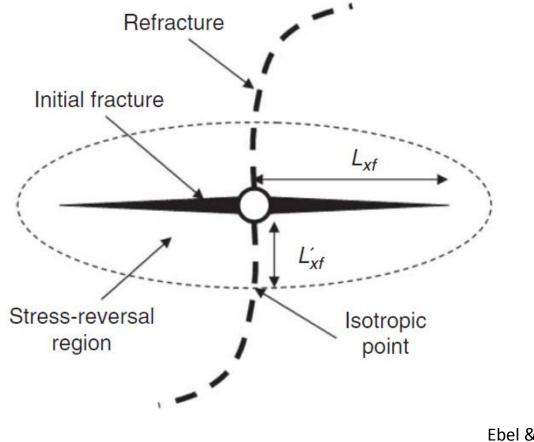
INDUCED COMPLEXITY ?

MAXIMUM SRV





Vertical Well Frac Re-Orientation



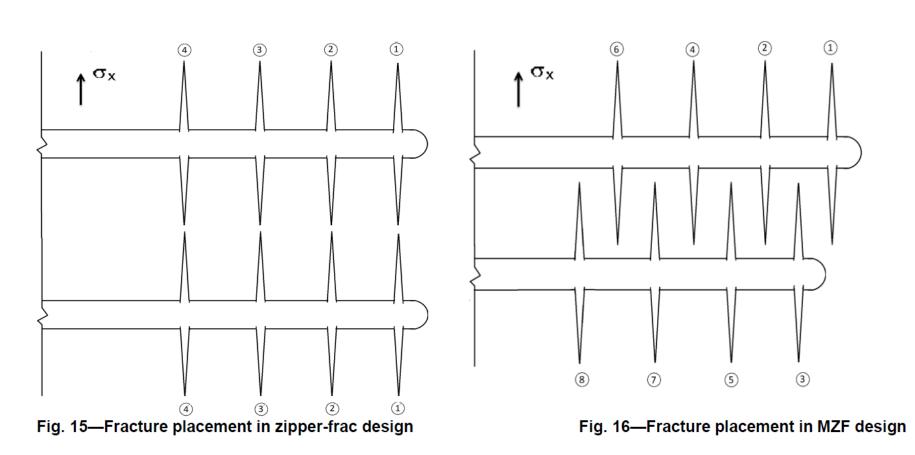
Ebel & Mack 1993 SPE 134491, Sharma & Roussel





ZIPPERFRACS & MODIFIED ZIPPERFRACS

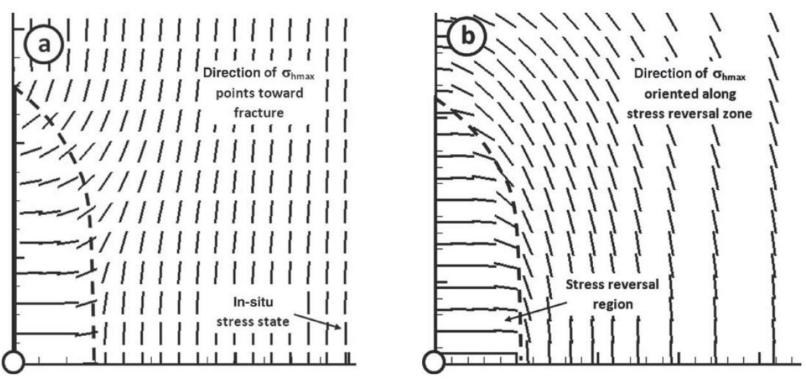
SPE 159786







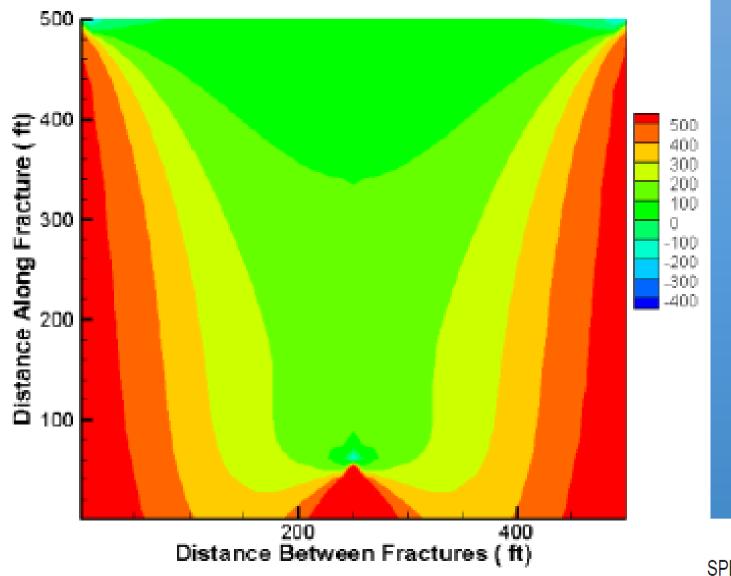
Poroelastic & Mechanical Stress Effects



Comparison of stress reorientation resulting from (a) mechanical effects and (b) poroelastic effects (direction of maximum horizontal stress).



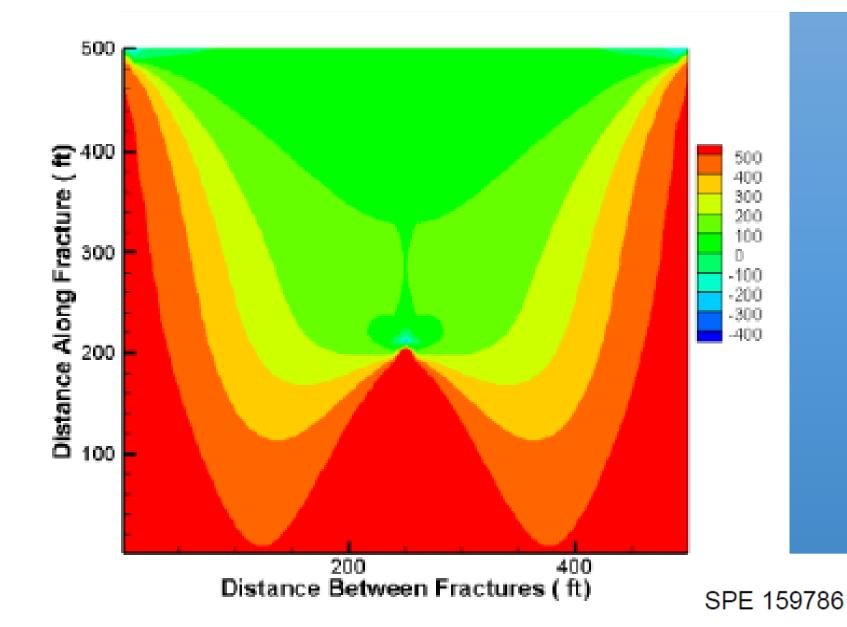




SPE 159786

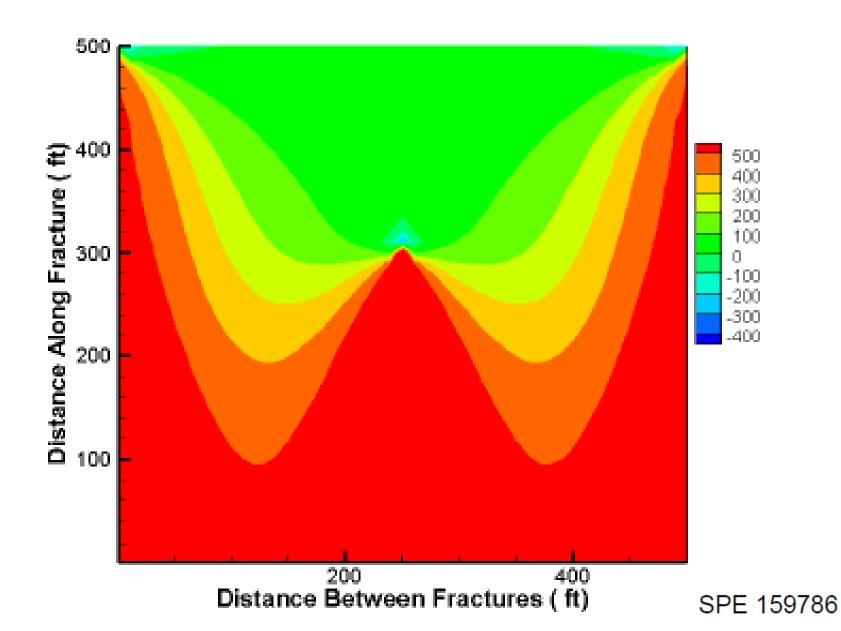
MULTISTAGE





MULTISTAGE





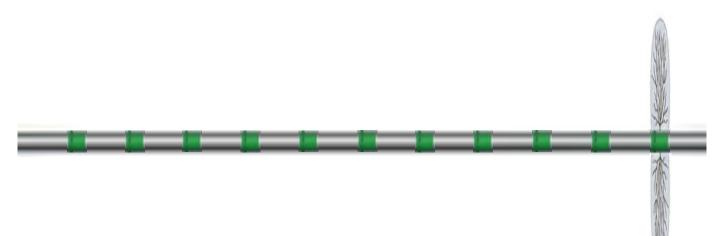


















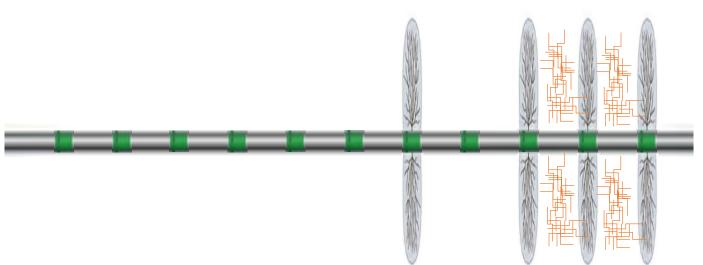






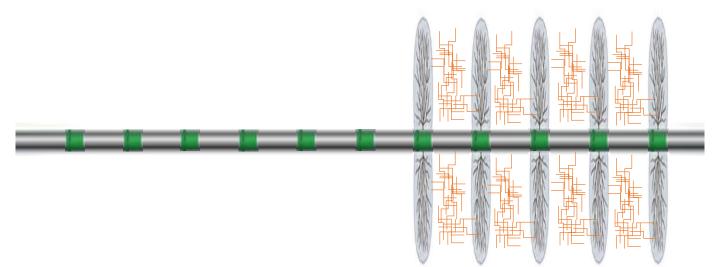






























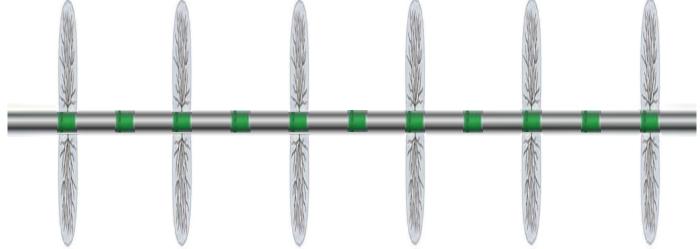






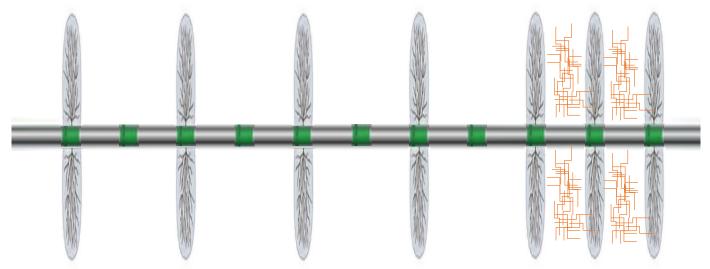






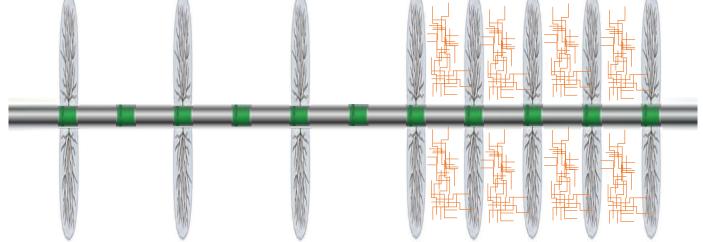






















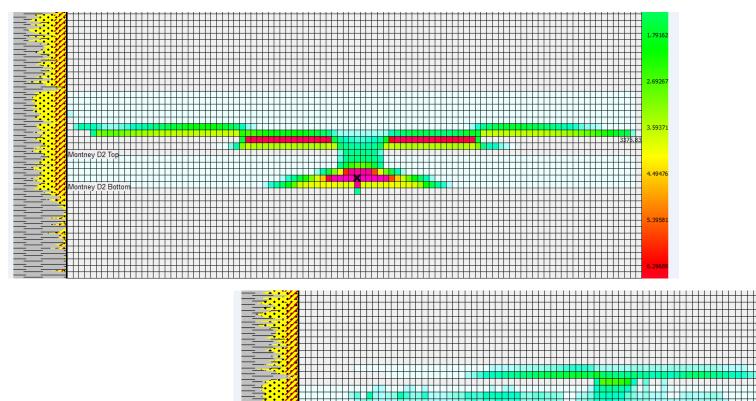


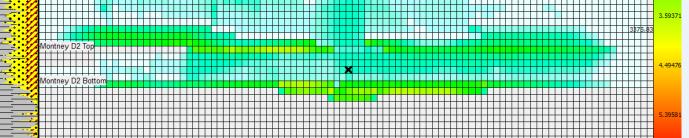


NCS

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OUT OF SEQUENCE FRACS WILL HAVE DIFFERENT GEOMETRY & PROP DISTRIBUTIONS

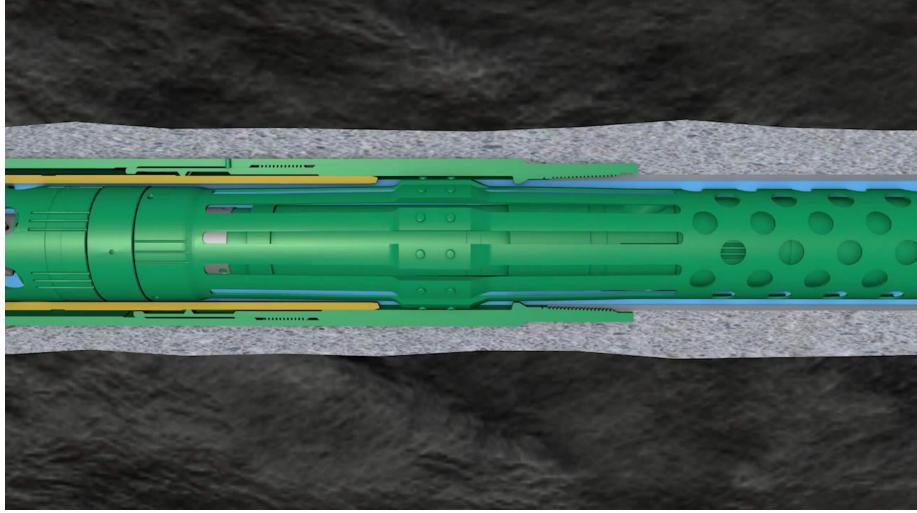








Open / Close Simplicity

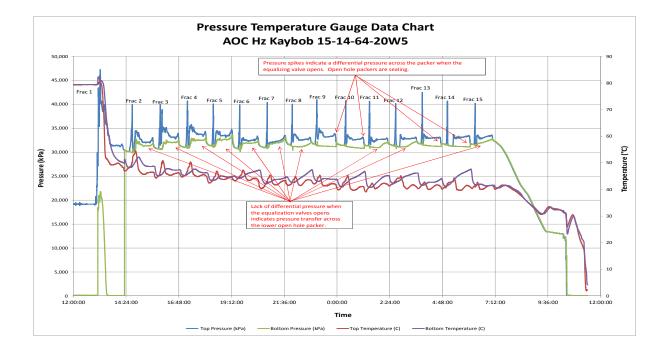






CTU Deployment Offers Downhole Information

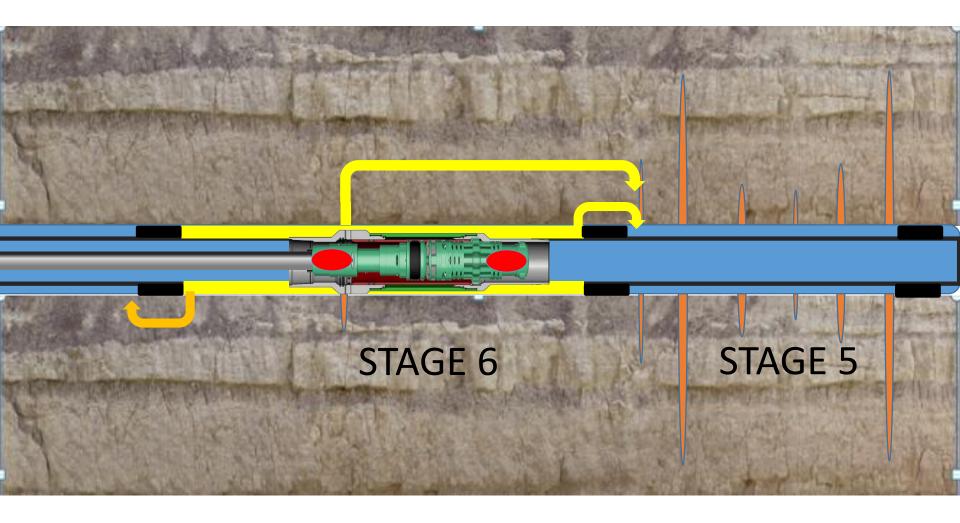






BH GAUGE DATA – WHAT DOES IT MEAN?

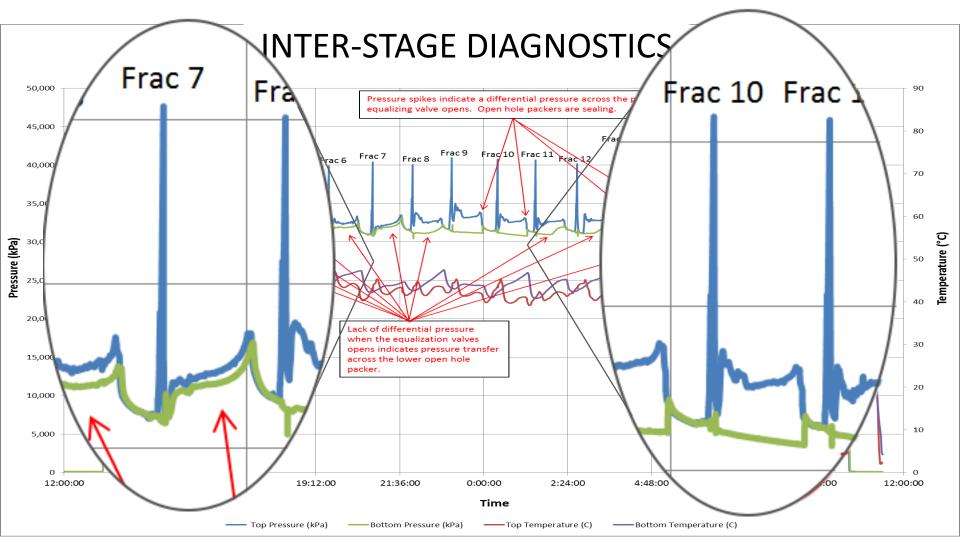
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Communication





No Communication





In Conclusion

- Initial Completion Designs Play A Significant Role In The Potential For Refrac Optimization & The Potential For Refrac Success
- Production Analysis (RTA) Can Help To Identify The <u>Source</u> (SRV, K_{eff}, FCD) Of Production Rate and EUR Improvements Realized Through Refrac Operations
- Discreet Fracture Placement & Frac Sequencing Is Now Operationally Viable, And May Provide Otherwise Unattainable Fracture Enhancements